

D-200 BASECOAT

DEFINITION

1k polyester resin based basecoat paint, with satin finish. It has excellent coverage, it is easy to apply and with very fast drying. It requires always the use of a clear coat. In case of using the product for car refinishing, a suitable clear coat for the application should be used.

The product must be applied in installations that comply with Directive 1999/13/EC.

- The mixing ratio of the Base/Binder is 20/80 in Weight.

PHYSICAL CHARACTERISTICS OF THE PAINT


Nature:	1K Polyester
Appearance:	Satin
Specific weight:	0,9-1,1 kg/l at 20°C
Solid content:	27-34 % Weight
Dry film thickness:	20-30 microns (2-3 coats)
Theoretical yield:	7-8 m ² /l

SUBSTRATE AND PREPARATION

New substrates: Apply over vinyl, epoxy or polyurethane primers


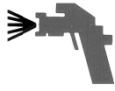
Old paints: Sand and degrease (Orbit P400/P500)

MIXING RATIO AND APPLICATION METHOD

D-200 : Thinner PU74 normal	A + C	S	mm	bar		
 Aerographic	100:60 volume	17"-20" F/4 20°C	1,2-1,7	3-4	2-3	10' 20°C

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DRYING TIMES

	
20°C	20' mín. - 24h máx.

- *Physical-chemical resistance obtained by the system depends on the clear coat used.*

REMARKS

Recommended to be used in ventilated spray booth at 20°C.

EQUIPMENT CLEANING

Use a cleaning thinner before the pot life has expired.

SAFETY

Follow instructions of product label. For more information check the Safety Data Sheets. Compliant with the National Statutory Regulation for Health and Safety at Work and Waste Disposal.

STORAGE

Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

SHELF LIFE

In unopened original packaging, one year from manufacturing date.

*For any technical information contact with our Customer Attention Service or our Technical Department.
ROBERLO SA declines any responsibility due to an incorrect use of the product.*